

ROLLED STEEL WITH DIAMOND TREAD PATTERN AS PER ASTM A 786-09/A 786M-09, DIN 59220:2000, GOST 8568-77

TOLERANCES FOR DIMENSIONS AND SHAPE OF ROLLED PRODUCTS

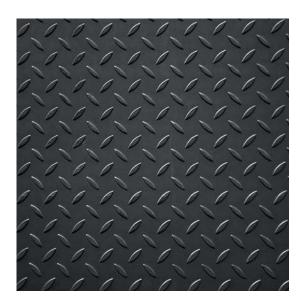
Standard for specification	GOST 8568, GOST 19903	ASTM A 786/ A 786M, ASTM A 1011/ A 1011M	DIN 59220	JIS G 3101	ASTM A 786/A 786M, ASTM A 36/A 36M, ASTM A 1018/A 1018M, BS 4360
Standard for product mix, geometrical dimensions and tolerances	GOST 8568, GOST 19903	ASTM A 568/ A 568M ASTM A 786/ A 786M	DIN 59220	JIS G 3193	ASTM A 786/A 786M, ASTM A 6/A 6M, ASTM A 635/A 635M

Thickness certification is performed in line with requirements of the contract (agreement).

SPECIAL REQUIREMENTS

Steel grade	Standard	Riffle height*,			
RSt 37-2, \$235JR, \$235JRG2, \$235J0, \$235J0, \$1 44-2, \$275JR	DIN 59220	1.0-2.0			
SS 400	JIS G 3101**	-			
SS 36 Type 1/ SS 250 Type 1, steel as per ASTM A 36/A 36M, 43A, SS 40/SS 275	ASTM A 786 ASTM A 786M	-			
Ст2сп, Ст2пс, Ст3сп, Ст3пс	GOST 8568	0.5-3.6***			

- * For orders as per DIN 59220:2000, JIS G 3101:2010, and ASTM A 786-09/A 786M-09, a riffle height of 0.6 mm or more needs to be approved
- ** Requirements of JIS G 3101:2010 apply to rolled products without riffling
- *** To be determined by the formula: (0.1÷0.3) × h, where h is a nominal thickness of rolled products; the minimum value is 0.5 mm



THICKNESS/WIDTH RATIO FOR ROLLED PRODUCTS

Thickness, mm	Strip width, mm													
	900	1,000	1,100	1,200 1,2	50 1,300	1,350	1,400	1,450	1,500	1,550	1,600	1,650	1,700	1,850
2.50-2.99														
3.00-3.99														
4.00-4.99														
5.00-5.99														
6.00-12.00														

Rolled products with customized properties, including thickness/ width ratio, are avaliable upon request.

NLMK PRODUCT CATALOG